

# DO IT YOURSELF

## control panels

create and finalize the front design by yourself



- ✓ be flexible in configuration of control panels
- ✓ design and finalize by yourself
- ✓ implement change requests shortly



## PROCESS recommendation

We offer the opportunity to finalize our CAN control panels type 1G and 2G as well as the control panels of the pilot series by yourself. For you, this means that you can react quickly to your customers' change requests or are generally flexible in the configuration of our operating units.

It is advisable to order the desired panel type in a developer version in advance. Using this, you can parameterize all project-specific functions and test them in the vehicle.



**CAN control panel**  
in developer-design



**pilot control panel**  
in developer-design

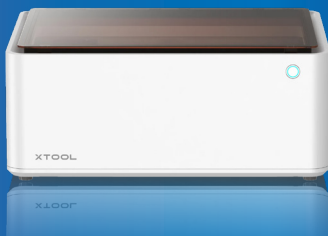
**Note:** If you cover the surface with transparent adhesive tape in advance, you can write the function assignment on the individual keypads with a permanent marker and remove it afterwards without leaving any residue. In this way, the developer version of your control panel is continuously available for new projects.

2.

## EQUIPMENT foil production

You need a laser device to create the symbols on the operating foil. We recommend the XTool M1 laser, for example. You can obtain from us the non-lasered front foils that are suitable for the control panel and the control panel itself, covered with a translucent, easily removable transport foil.

Laser device XTool M1



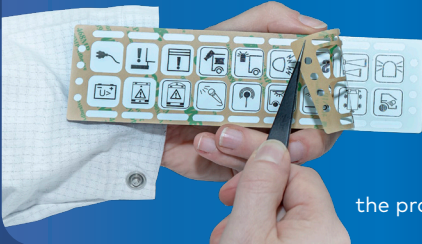
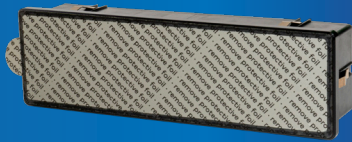
**Please note:** When changing the foil design, please take into account the hardware configuration you have ordered, in particular the bar graph diodes that are allocated to the operating fields. Changes could result in inappropriate bargraph colors or incorrect symbol/bar graph combinations. Please consider **this in advance of your order.**

3.

## ASSEMBLY foil application

If the final position of the symbols is fixed, you can finalize and install a completely new control panel with your own laser-cut foil according to our installation instructions in the customary high-quality miunske look.

control panel  
with transport foil



removing  
the protection foil

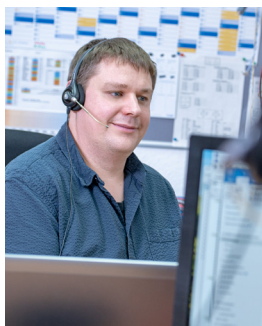
application of the  
final operating foil





## SELECTION consulting

Our project team will be happy to advise you individually on how to proceed depending on your individual capabilities. We will provide you with installation instructions containing the exact technical details and the conditions to be observed.



### PROJECTTEAM

CONSULTING

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on point  
individual and quick



quality  
familiar appearance





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